

Purchasing Receipts

Plex 10/22/2018 8:23 AM datt Tollis Andrew

PURCHASE ORDER



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040616

Supplier:	MES002-VC Metaux Solutions 2625 boul Jacques-Cartier Est Longueuil QC J4N 1L7 Canada Phone: 800 558 8858 Fax: 514 633 8044	PO No:	PO040616
		PO Date:	7/26/18
		Due Date:	8/13/18
		Purchase Order Revision:	
		Revision Date:	
		Ship-To Contact:	Lavoie, Chantal Phone: clavoie@dartaero.com
Ship To:	1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	Via:	Ground
		Pymt Terms:	Net 30
		Freight Terms:	
		Special Comments:	<i>REvised</i>

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		M6061T6S.040		6061-T6 .040 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	-	8/30/18	144 sf	144 sf	0 sf	\$4.6010416/sf	\$662.55
4		MT-4140-B-0.500x0.500		4140 Steel Bar 0.500 X 0.500 : AISI 4140 STEEL BAR PER ASTM A29, AMS 6349, AMS 6382, AMS 6529, MIL-S-5626 MINIMUM ROCKWELL C = 28 RC MAXIMUM ROCKWELL C = 32 RC receive ft	Partial	-	8/10/18	10 ft	5 ft	5 ft	\$7.50/ft	\$37.50

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6 H		MT-A500-TS-0.750W.065		A500 Square Tubing 0.750" x.065" wall : MATERIAL: ASTM A500 STEEL SQUARE TUBING SPECIFICATION: ASTM A500 OR ASTM A513 MT-A500-TS-[A.AAA]W[T.TTT] receive ft	Firmed	-	8/17/18	20 ft	0 ft	20 ft	\$1.80/ft	\$36.00
Grand Total: \$736.05												
Order Notes												
Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification (as applicable) A026 certification of material conformance A041 quality management system A042 dart notification by supplier A043 retention of quality documents A048 counterfeit parts avoidance, detection, mitigation and disposition program A049 supplier awareness												
Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.												

Plex 8/17/18 11:28 AM dart.lavoie.chantal

Shipping Order

11/10/2018

1ETAUX SOLUTIONS INC
 625 BOUL JACQUES CARTIER EST
 ONGUEUIL, QUEBEC
 4N 1L7 Tel. : 450 641-3330

Order : 137136
Reference : 40616
Ship : PICK UP / PICK UP

Customer : 6323336*Ship To*

DART AEROSPACE LTD
 1270, ABERDEEN STREET
 HAWKESBURY, ONTARIO
 K6A 1K7

Same

Tel. : 1 613 632-3336

Item No.	Description	Qty	Qty. Delivered	B/O Qty
AS04061	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N ALU SHE .040 6061-T6 (18G) 50 (3 X 4' X 12' ***** HT.01/0092725/8 M	144	144	0

LIVRE

JP



Shipping : _____
 Package No : _____
 Merchandise Received : _____

Ref. : _____

AMAG

ROLLING

Abnahmeprüfzeugnis 3.1 (EN 10204)

Inspection certificate - mill certificate

Nr.: 89104546

01 / 1

Rev.: 0

Seite / page:

1 von / of 2

Datum / date:

2018 08 22

Zertifiziert nach / certified to ISO 9001, IEC 60068-2-16/IEC, EN/AS 9100, ISO 14649, NADCAP

Auftraggeber / customer:	Bestell Nr. / order no.:	U 10871
	Datum / date:	2018 04 02
Warenempfänger / consignee:	Auftragsbest. Nr. / order confirm no.:	146719
	Datum / date:	2018 04 03
	Liefereschein Nr. / delivery note:	89104546
	Datum / date:	2018 09 30

Produkt / Product	Technische Lieferbedingungen / techn. spec.
Form / form: Sheet ✓	Technische Lieferbedingungen / techn. spec.:
Werkstoff / material: 6061 ✓	AMS-QQ-A-250/11, 08.1997
Zustand / temper: T6 ✓	ASTM B 209 - 14
Dim. / dim.: [Inch]: 0,040x48,00x144,00 ✓	AMS 4027N, 07.2008 Cessna CMMP019, Rev. D, 09-07-01 Cessna CMMP025, Rev. V, 2-20-15
	Sondervorschriфт / special terms:

Artikel-Nr. / Article No.	Bestell-Nr. / Order No.	Temperatur / Temperatur	Bestell-Menge / Order quantity				
02	65079/01	00	01/0092725/8	6061	1467190010	2389,929 lbs	87
02	65079/01	00	01/0092725/8	6061	1467190011	2054,674 lbs	75

Guss-Nr. / Cast no.	Material	Chemical composition / Chemische Zusammensetzung / Composition chimique / Composition chimica									
		Si	Ti	Cu	Nb	Mg	Cr	Zn	Ti	Others	Others
01/0092725/8	6061	spec. min.	0,40	-	0,15	-	0,00	0,04	-	-	-
		spec. max.	0,80	0,70	0,40	0,15	1,20	0,35	0,25	0,15	0,05
		actual	0,67	0,43	0,22	0,12	0,34	0,17	0,08	0,04	0,02

Blaß-Nr./Lo.	Zustand	Richtung	Tests	UTS	YS	A2%			
				[kg]	[kg]	[%]			
				spec. min.	42,0	35,0	10		
			spec. max.	-	-	-			
65079/01	T6	LT	4	from	47,3	41,9	11		
65079/01	T6	LT	to	47,9	42,5	12			

Verarbeitung / Processing / Other: _____
Blägeversuch: OK. / Transverse bend test: OK.
Maßkontrolle: OK. / Dimensional Check: OK.
Oberfläche: OK. / Surface inspection: OK.

SPECIFICATION CONTROL DRAWING

A	B	C	D	E	F	G	H																																								
PURCHASE MATERIAL: M6061-T6/T62/T651 ALUMINUM SHEET OR PLATE QQ-A-250/11 OR AAMS-QQ-A-250/11 <u>OR AMS 4025 OR 4027</u> <u>OR ASTM B209</u>																																															
PART NUMBER: M6061T6S XXX X W WWW <small>WHERE "XXX" = THICKNESS (IN INCHES) AND "W WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)</small>																																															
<small>EG. 0.063" THICK SHEET = M6061T6S.063 EG. 3.5" WIDE BY 0.500" THICK PLATE = M6061T6S.500X3.500</small>																																															
PREFERRED SIZE: XXX BY 4FT BY 8FT FOR SHEET																																															
APPROVED  2010 MAR 13 47 <small>E&J 18-465</small>																																															
REVISED <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 10%;">REV.</th> <th style="width: 10%;">DESIGN</th> <th style="width: 10%;">DRAWN</th> <th style="width: 10%;">CHECKED</th> <th style="width: 10%;">MFG. APPR.</th> <th style="width: 10%;">APPROVED</th> <th style="width: 10%;">DATE</th> <th style="width: 10%;">APPR.</th> </tr> </thead> <tbody> <tr> <td>C</td> <td>D</td> <td>ML</td> <td>NO</td> <td>JFS</td> <td>HS</td> <td>CP</td> <td>17.12.13</td> </tr> <tr> <td>B</td> <td>D</td> <td>REFORMAT Dwg, ADD B209 SPEC (ZN D8-1).</td> <td>REF PAR 08-020A</td> <td>A</td> <td>NEW ISSUE</td> <td>RF</td> <td>01.06.06</td> </tr> <tr> <td>A</td> <td>D</td> <td>ADD PLATE AND T651 SPEC</td> <td>REF PAR 08-020A</td> <td></td> <td>DESCRIPTION</td> <td>BY</td> <td>DATE</td> </tr> </tbody> </table>								REV.	DESIGN	DRAWN	CHECKED	MFG. APPR.	APPROVED	DATE	APPR.	C	D	ML	NO	JFS	HS	CP	17.12.13	B	D	REFORMAT Dwg, ADD B209 SPEC (ZN D8-1).	REF PAR 08-020A	A	NEW ISSUE	RF	01.06.06	A	D	ADD PLATE AND T651 SPEC	REF PAR 08-020A		DESCRIPTION	BY	DATE								
REV.	DESIGN	DRAWN	CHECKED	MFG. APPR.	APPROVED	DATE	APPR.																																								
C	D	ML	NO	JFS	HS	CP	17.12.13																																								
B	D	REFORMAT Dwg, ADD B209 SPEC (ZN D8-1).	REF PAR 08-020A	A	NEW ISSUE	RF	01.06.06																																								
A	D	ADD PLATE AND T651 SPEC	REF PAR 08-020A		DESCRIPTION	BY	DATE																																								
APPROVAL <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 10%;">REV.</th> <th style="width: 10%;">DESIGN</th> <th style="width: 10%;">DRAWN</th> <th style="width: 10%;">CHECKED</th> <th style="width: 10%;">MFG. APPR.</th> <th style="width: 10%;">APPROVED</th> <th style="width: 10%;">DATE</th> <th style="width: 10%;">APPR.</th> </tr> </thead> <tbody> <tr> <td>A</td> <td>D</td> <td>ML</td> <td>NO</td> <td>JFS</td> <td>HS</td> <td>CP</td> <td>17.12.13</td> </tr> <tr> <td></td> <td>D</td> <td>HAWKESBURY, ONTARIO, CANADA</td> <td>REF. NO.</td> <td>M6061T6S</td> <td>TITLE</td> <td>CP</td> <td>6061-T6 SHEET/PLATE SPEC</td> </tr> <tr> <td></td> <td></td> <td></td> <td>REV. C</td> <td></td> <td>SCALE</td> <td></td> <td>NTS</td> </tr> <tr> <td></td> <td></td> <td></td> <td>SHEET 1 OF 1</td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>								REV.	DESIGN	DRAWN	CHECKED	MFG. APPR.	APPROVED	DATE	APPR.	A	D	ML	NO	JFS	HS	CP	17.12.13		D	HAWKESBURY, ONTARIO, CANADA	REF. NO.	M6061T6S	TITLE	CP	6061-T6 SHEET/PLATE SPEC				REV. C		SCALE		NTS				SHEET 1 OF 1				
REV.	DESIGN	DRAWN	CHECKED	MFG. APPR.	APPROVED	DATE	APPR.																																								
A	D	ML	NO	JFS	HS	CP	17.12.13																																								
	D	HAWKESBURY, ONTARIO, CANADA	REF. NO.	M6061T6S	TITLE	CP	6061-T6 SHEET/PLATE SPEC																																								
			REV. C		SCALE		NTS																																								
			SHEET 1 OF 1																																												

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M606176 S.040
 DATE: 18/10/22

PO / BATCH NO.: P0040616/5120084

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 144SF
 QUANTITY INSPECTED: 144SF
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.040"
 THICKNESS RECEIVED: 0.040"
 SHEET SIZE ORDERED: 4x12'
 SHEET SIZE RECEIVED: 4x12'

DESCRIPTION	NCR (Check Y/N)		COMMENTS
	Y	N	
SURFACE DAMAGE	Y	N	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	Y	N	
CORRECT MATERIAL PER M-DRAWING	Y	N	Ams QQ-A-250/11
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	N	
CORRECT REF # TO LINK CERT	Y	N	H7.01/6092725/8
CORRECT MATERIAL IDENTIFICATION	Y	N	
CORRECT M# ON THE MATERIAL	Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AJ</u> DATE: <u>18/10/22</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in